

Work Order ID 103400 - /

103400

Page 1

Item ID: D350-616-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Deck Plate

Start Date: 6/24/13

Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/05/13

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: MJSDate: 13-06-27

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-616

G

100

0.00

100

13/9/11

DAS
06
2-89

①

DC

0.00

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG004

110

Pick Kit

0.00

110

Packaging

Memo

0.00

1X (28) 13-09-11

2

Packaging

120

QC- 100% Inspect kits for completeness

0.00

120

13/9/11

DAS
06
2-89

②

QC

0.00

Quality Control

Memo

Work Order ID 103400

103400

Page 2

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Item ID: D350-616-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Deck Plate

Start Date: 6/24/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/05/13 Req'd Qty: 2.00

2

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-616-015

Location:

PPP Rev:

049A

SAF

sf 13/9/11

TD

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

ML 13-09-11

13-09-11

Picklist Print

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Page 1

Work Order ID: 103400
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 6/24/13

Required Date: 7/05/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
IPP Rev:D Add D3494-1 05-12-05 JLM
IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN
REV.F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN960JD10

WASHER

D2344

Deck Plate Att

NAS1149D0363J

Purchased

No

110

Each

0.0000

14

126319

28

14

7.10.13-09-5

Manufactured

No

110

Each

6.0000

1

2

1

Location

Loc Qty

Loc Code

ST220a

6

96145

6

D2348

Wearplate (key way)

Manufactured

No

110

Each

21.0000

4

8

4

Location

Loc Qty

Loc Code

ST009

21

96144

21

D2353

STIFFENER

Manufactured

No

110

Each

13.0000

1

2

1

Location

Loc Qty

Loc Code

ST186

2

96175

2

ST220.

11

97699

11

D2364

DECK PLATE FWD

Manufactured

No

110

Each

9.0000

1

2

1

Location

Loc Qty

Loc Code

ST220a

9

96123

9

Picklist Print

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Page 2

Work Order ID: 103400
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 6/24/13

Required Date: 7/05/13

Start Qty: 2.00

Required Qty: 2.00

D2365
Wearplate pip pin

Manufactured No

110 Each 4.0000

2

② 11.10.13-09-5

Location

Loc Qty

Loc Code

ST009

4

B98265

96106

4

D2369-1
LOCATOR PLATE

Manufactured No

110 Each 10.0000

1

①

Location

Loc Qty

Loc Code

ST241A

10

102066

10

2x

D2369-3
LOCATOR PLATE

Manufactured No

110 Each 10.0000

1

①

Location

Loc Qty

Loc Code

ST241A

10

102067

10

2x

D4778-1
Stub Cover

Manufactured No

Each 13.0000

1

①

Location

Loc Qty

Loc Code

ST220

13

101817

9

99239

4

2x

D4779-041
Aft Cover Mounting Bracket Assembly

Manufactured No

Each 10.0000

1

①

Location

Loc Qty

Loc Code

ST

1

99206

1

ST221

9

99500

9

2x

Picklist Print

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Work Order ID: 103400
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 6/24/13

Required Date: 7/05/13

Start Qty: 2.00

Required Qty: 2.00

D4780-041
Fwd Cover Mounting Bracket Assembly

Manufactured No

Each 10.0000

Location	Loc Qty	Loc Code
ST221	10	
99207	1	
99499	9	

① ② ① 17.10.13-09-3

MS20426AD4-5
RIVET

Purchased No

110 Each 2,517.0000

Location	Loc Qty	Loc Code
GA	5	
6874	5	
ST317	1512	
6874	1512	
ST334	1000	
m125807	1000	

25 50 ②5 17.10.

MS20426AD4-6
Rivet

Purchased No

110 Each 2,712.0000

Location	Loc Qty	Loc Code
GA	302	
122814	302	
ST334	2410	
121708	57	
124392	2353	

25 50 ②5 17.10.

MS20426AD5-7
RIVET

Purchased No

110 Each 757.0000

Location	Loc Qty	Loc Code
ST334	757	
101340	757	

6 12 ⑥ 17.10.

MS20426AD5-8
RIVET

Purchased No

110 Each 849.0000

Location	Loc Qty	Loc Code
ST334	849	
4533	849	

6 12 ⑥ 17.10.

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Shop Packet Print

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Picklist Print

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Work Order ID: 103400
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 6/24/13

Required Date: 7/05/13

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2

Rivet

Purchased

No

110

Each

206.0000

15

30

15

17.10.13-09-3

Location

Loc Qty

Loc Code

ST311

3

122539

1

123900

2

ST506

203

124365

203

30X

MS20601-AD4W3

Rivet

Purchased

No

110

Each

2,125.0000

30

60

30

17.10.13

Location

Loc Qty

Loc Code

ST311

549

114538

549

ST506

1576

124331

600

124365

976

60X

MS21042L3

Nut

Purchased

No

110

Each

3,831.0000

6

12

6

17.10.13

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

2063

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

1794

12X

ST506

1747

123900

954

124291

793

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Work Order ID: 103400
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 6/24/13

Required Date: 7/05/13

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273
SCREW

Purchased No

110 Each 68.0000

6

⑫ ⑥ M.D. 13-09-3

Location

Loc Qty

Loc Code

ST300

68

126254

122539

6

124365

62

MS24693-C48
SCREW

Purchased No

110 Each 180.0000

22

④ ② M.H.

Location

Loc Qty

Loc Code

ST300

2

124291

2

ST314

178

44x

124365

178

MS35207-263
Screw

Purchased No

Each 729.0000

8

④ ⑧ M.H.

Location

Loc Qty

Loc Code

ST289

729

104746

630

13276

99

16x

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Shop Packet Print

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G

G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. G
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED	W	TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
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